



## Pure Fitness Power Tower

### Model No. 8532PT

### Owner's Manual

Please read all the instructions before using this product.  
Consult a physician before beginning any exercise program or strenuous activity.



Pure Fitness is a Trademark of  
Pure Global Brands, Inc.

Do not allow more than one person on this product at any time.

**ADULT ASSEMBLY REQUIRED.**

For special offers and to ensure warranty protection, register your product at:  
[www.pureglobalbrands.com](http://www.pureglobalbrands.com)



**OWNERS MANUAL**  
**CUSTOMER SERVICE INFORMATION**

Thank you for purchasing our **Pure Fitness Power Tower**

At Pure Global Brands, we want all of our customers to be completely satisfied with their purchase. Please take time to review the contents of the product you have just received to make sure that all of the parts are included. If you find that any parts are missing or damaged, we will happily provide replacement parts at no charge within 30 days of purchase. Please keep in mind that for select damaged part replacement requests, we will require a photo for submission to our quality control office.

To order these parts, or if you have any other questions or concerns about this Pure Global product, please e-mail the Pure Global Brands, Inc. customer service department at: [customerservice@puregbi.com](mailto:customerservice@puregbi.com) or contact us at 1-866-498-5269. You can also visit our web site at: [www.pureglobalbrands.com](http://www.pureglobalbrands.com)

If you request replacement parts, please be sure to include the following information in your correspondence:

**YOUR NAME**

**YOUR SHIPPING ADDRESS**

**YOUR EMAIL ADDRESS**

**RETAILER WHERE YOU PURCHASED PRODUCT**

**DATE OF PURCHASE**

**ORDER # (IF AVAILABLE)**

**PRODUCT MODEL #: 8532PT**

**SERIAL #**

**PRODUCT NAME: Power Tower**

**PART # (located in this manual)**

**QUANTITY NEEDED**

**PICTURE OF DAMAGED PART(s) – SUBMIT VIA E-mail , Fax, or Mail**

Again, thank you for purchasing a Pure Global Brands product.

Sincerely,

Customer Service

Pure Global Brands, Inc.

Phone: 1-866-498-5269

Email: [customerservice@puregbi.com](mailto:customerservice@puregbi.com)

8040 Belvedere Road

West Palm Beach, FL 33411

## **LIMITED WARRANTY**

Pure Global Brands, Inc. warrants this product to be free from defects in workmanship and materials under normal use and conditions for the duration of the period outlined below FROM THE DATE OF ORIGINAL PURCHASE. This Limited Warranty is not transferable and is available only for the original purchaser of the Product.

The various components of this equipment are warranted against defects and workmanship for the following time period(s):

- **Steel Frame 1-year.**
- **All Other Parts 90-Days**

All warranty coverage extends only to the original retail purchaser from the date of purchase. Pure Fitness' obligation under this Warranty is limited to replacing or repairing, at Pure Fitness' option, the product at one of its authorized service centers. All products for which a warranty claim is made must be received by Pure Fitness at one of its authorized service centers and accompanied by sufficient proof of purchase (photocopy of the original store receipt, indicating the date of purchase). All freight and handling fees are the responsibility of the consumer to pay, both to and from Pure Fitness. All warranty claims must be pre-authorized by Pure Fitness. Pre-authorization can be obtained by calling 866-498-5269. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repairs not provided by a Pure Fitness authorized service center or for products used for commercial or rental purposes. This warranty does not cover ordinary wear and tear, weathering, failure to follow directions, improper installation, improper maintenance or acts of Nature (such as damage caused by wind, lightning, snow, water or ice). Weather damage, damage caused by unauthorized repair work or damage caused by improper use of the products are not covered by the product warranty. No other Warranty beyond that specifically set forth above is authorized by Pure Fitness.

**PURE FITNESS IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUE OR PROFITS, LOSS OF ENJOYMENT OR USE, COST OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ALL OTHER WARRANTIES AND Pure Fitness SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATION ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.**

This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.

**READ THIS FIRST!!!**



**WARNING**  
**CHOKING HAZARD – Small parts**  
**NOT for children under 3 years.**

**Warning**

While every attempt is made to ensure the highest degree of protection in all equipment, we cannot guarantee freedom from injury. The user assumes all risks of injury due to use. All merchandise is sold on this condition, which no representative of the company can waive or change.

## **WARNING IMPORTANT – PLEASE READ!**

### **WARNINGS – GENERAL SAFETY ADVICE**

#### **PRIOR TO ASSEMBLING:**

Please visit: [www.pureglobalbrands.com](http://www.pureglobalbrands.com) for any important product information updates and/or additional safety warnings before assembling or using this product.

Use search word: **8532PT**

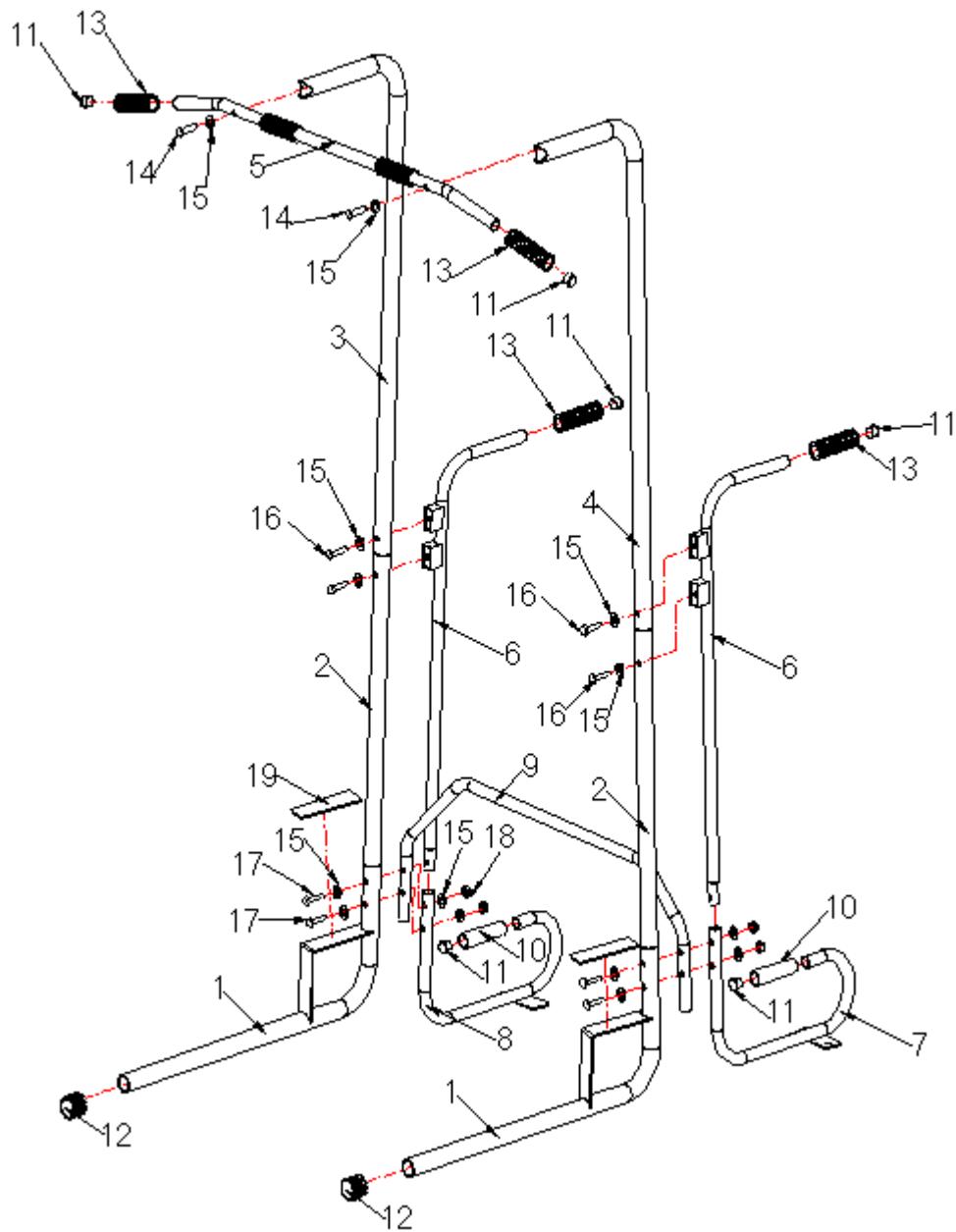
- Please read these instructions in their entirety before use and retain for future reference.
- Ensure that this product has been assembled correctly per the instructions in the manual.
- This manual is designed to help you assemble, adjust, maintain and use the product. It contains important information regarding your safety and your use of this equipment.
- ALWAYS consult your physician or other health care professional **before** starting any exercise regimen to evaluate your present fitness level and to determine an exercise program that is most appropriate for your particular age, weight and condition.
- If you experience any pain or tightness in your chest, irregular heartbeats, shortness of breath, faintness, or other unusual discomfort while exercising, stop and consult with your physician before continuing and/or obtain medical assistance.
- Before each use of this product, carefully inspect your machine. Make sure that all nuts and bolts are tight and secure, the foam grips are securely attached, and the metal tubing is not bent, warped or otherwise damaged. Replace any worn, defective, or missing parts before resuming use.
- DO NOT allow children to use, climb on, or play near this product.
- Ensure that the product is on level ground.
- DO NOT exceed the recommended MAXIMUM WEIGHT LIMIT of 250LBS (113KGS).
- Rest adequately between workouts to allow your muscles to tone and develop.
- DO NOT wear loose fitting clothing, belt buckles, or jewelry, including but not limited to rings, chains, and pins before commencing exercise; this can be extremely dangerous.
- DO NOT stand, sit, or kneel on the machine.
- DO NOT climb on or use this machine in any manner not stated in this manual.
- ALWAYS test the machine for stability before beginning an exercise. Do not use the machine if you experience any tipping or unsafe stability of this machine.
- ALWAYS wear the appropriate fitness footwear. DO NOT use this machine barefooted or with socks only.
- For additional safety, it is recommended that you place a rubber non-slip fitness mat underneath the machine prior to use.

### **MAXIMUM WEIGHT CAPACITY**

**The maximum recommended weight capacity for your product is:**

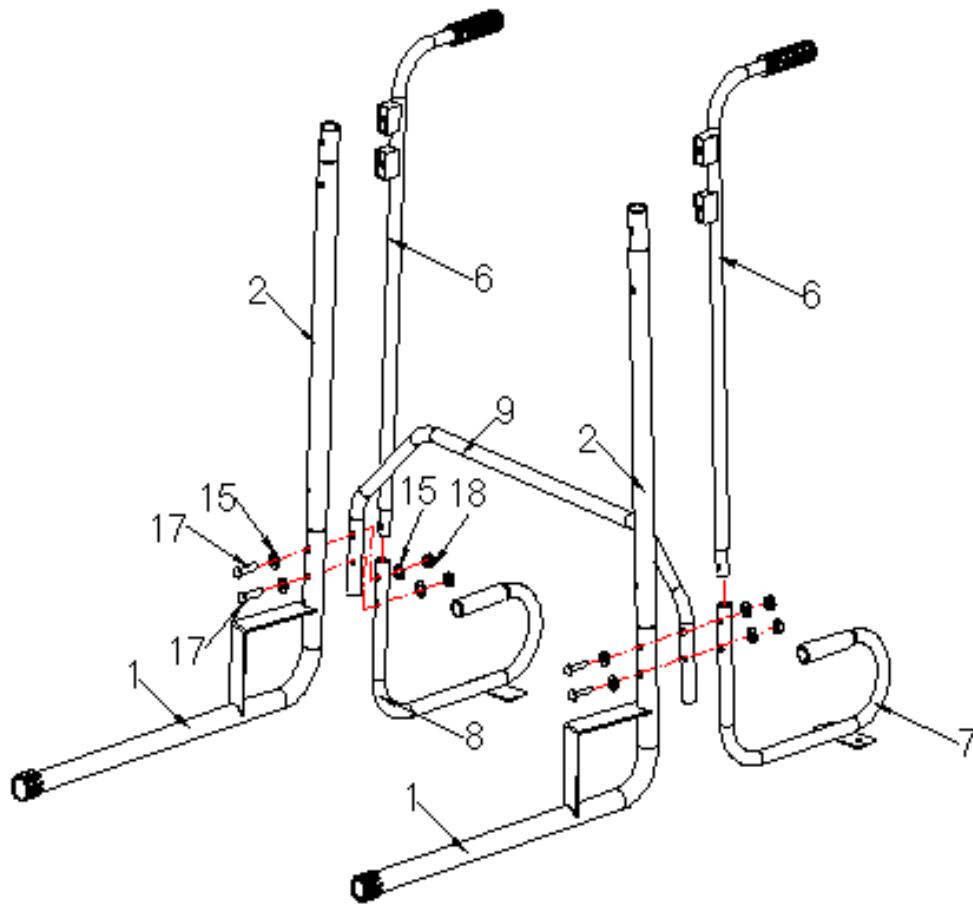
**250lbs. (113KGS)**

## **8532PT EXPLODED VIEW**



| <b>Part #</b> | <b>Description</b>    | <b>Qty</b> |  | <b>Part #</b> | <b>Description</b>  | <b>Qty</b> |
|---------------|-----------------------|------------|--|---------------|---------------------|------------|
| <b>1</b>      | Base Support Tube     | 2          |  | <b>11</b>     | #25 Round Inner Cap | 6          |
| <b>2</b>      | Central Support Tube  | 2          |  | <b>12</b>     | #38 Round Outer Cap | 2          |
| <b>3</b>      | Left Upright Support  | 1          |  | <b>13</b>     | Foam Grips          | 6          |
| <b>4</b>      | Right Upright Support | 1          |  | <b>14</b>     | M10x55 Bolt         | 2          |
| <b>5</b>      | Lat Bar               | 1          |  | <b>15</b>     | #10 Arc Washer      | 14         |
| <b>6</b>      | Handle Support        | 2          |  | <b>16</b>     | M10x58 Bolt         | 4          |
| <b>7</b>      | Right Base Tube       | 1          |  | <b>17</b>     | M10x105 Bolt        | 4          |
| <b>8</b>      | Left Base Tube        | 1          |  | <b>18</b>     | M10 Nut             | 4          |
| <b>9</b>      | Cross Tube            | 1          |  | <b>19</b>     | Non-Slip Pad        | 2          |
| <b>10</b>     | Black Foam            | 1          |  |               |                     |            |

# ASSEMBLY INSTRUCTIONS



## STEP 1:

As the Bolts are not secured until completion, to prevent the sections from coming apart during assembly, it is recommended that two adults perform this step. If a helper is unavailable, you may find it easier to first connect the left side separately and then the right side in the steps outlined below.

- A.** Locate the 2x Base Support Tubes (1), and insert a Central Support Tube (2) into the openings on the top above the "L" brackets.
- B.** Locate 4x M10x105 Bolts (17). Next, place 1x Arc Washers (15) on each of the 4 Bolts, making sure that the curve of the washers will fit the tubing on the Base Support Tubes once the bolts are inserted. Slide the bolt and washer assemblies through the holes in the Base Support Tubes, but do not attach washers or nuts yet.
- C.** Locate the Cross Tube (9) and slide this piece onto the open 4x M10x105 Bolt ends.
- D.** Locate the Curved Right Base Tube (7) and the Curved Left Base Tube (8). Insert 2x Handle Supports (6) into the top of each of these pieces. Once these pieces are together, slide the assembled sections onto the 4x M10x105 Bolt ends.
- E.** Lastly, place 4x more Arc Washers on the Bolt ends so that the curve fits the curve of the Base Support Tubes. **Loosely** secure each M10x105 Bolt with a M10 Nut. It is important that the Arc Washers properly aligned and in their specified locations (at the Bolt base by the hexagonal head, and touching the M10 Nut at the other end to achieve proper stability and strength during use.)

**DO NOT FULLY TIGHTEN BOLTS/NUTS UNTIL STEP 3.**

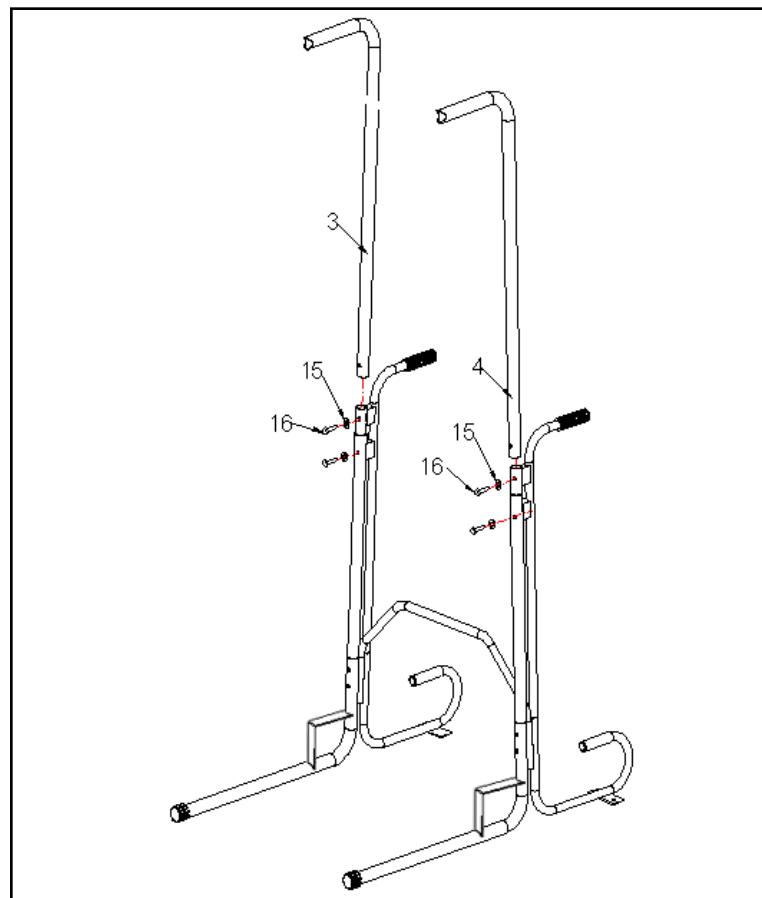
# ASSEMBLY INSTRUCTIONS (CONTINUED)

## STEP 2:

- A.** Insert the Left Upright Support (3) into the Left (when facing the unit) Central Support Tube.
- B.** Locate 2x M10x58 Bolts and slide an Arc Washer on each of these Bolts. Again, make sure that the curve on the Washer will match that of the tube.
- C.** Loosely secure these Bolts, but do not fully tighten.

*Repeat the above steps for the Right Upright Support (4).*

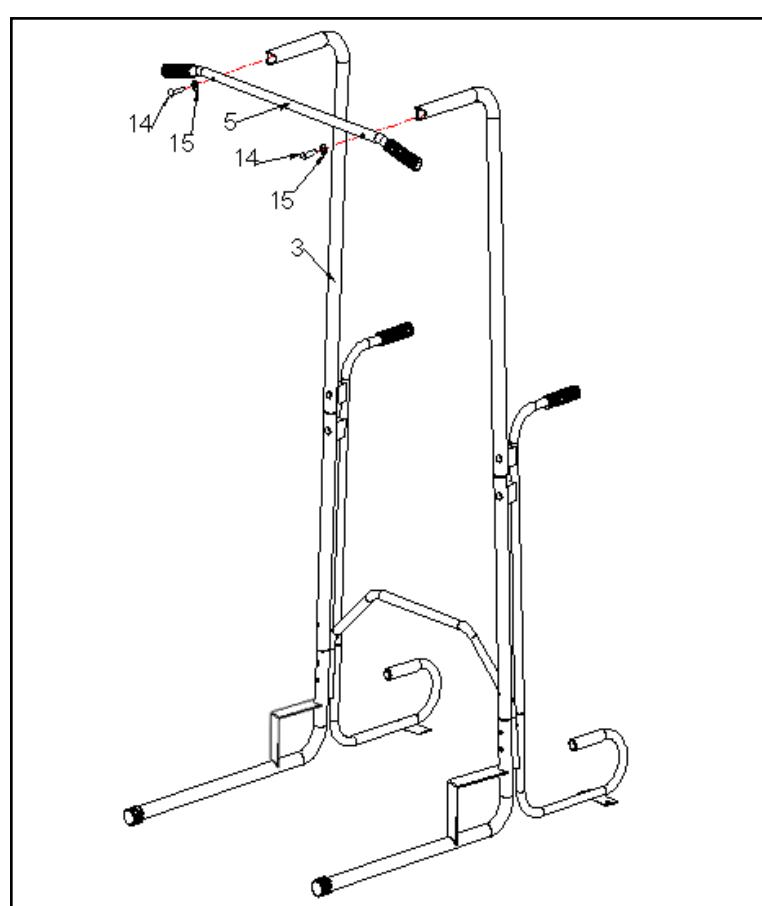
**DO NOT FULLY TIGHTEN BOLTS UNTIL  
STEP 3**



## STEP 3:

- A.** Attach the Lat Bar (5) to the Left and Right Upright Supports as shown on the right.
- B.** Locate 2x M10x55 Bolts (14) and place an Arc Washer (15) on each Bolt.
- C.** You may have to adjust the positioning of the Upright Support Tube(s) to get the Lat Bar to securely fit.
- D.** Once you have threaded the Bolts into the holes, fully secure this attachment.
- E.** Locate the Bolts from Steps 1 and 2 and FULLY TIGHTEN and SECURE these connections now.

**IMPORTANT: ENSURE ALL BOLTS ARE  
FULLY TIGHTENED BEFORE CONTINUING**



## SAMPLE EXERCISES

### Vertical Knee Raise:



Start



Finish

Lift yourself up with your arms as shown in the diagram on the left. Keeping your back straight, use your stomach and leg muscles to raise your legs to your chest. Variations include alternately raising each leg one at a time or slightly twisting your torso as you raise your legs to your chest.

### Sit-Ups:

Sit on the ground with your legs bent over the Cross Tube. Place your hands behind your head, or hold crossed over your chest. Raise and lower your torso using your stomach muscles. Variations include twisting your torso slightly (Crunches) as you raise and lower your body.



Start



Finish



Start



Finish

### Dips:

Lift yourself up with your arms as shown in the diagram on the left. Keeping your back straight, and your knees slightly bent, raise and lower your body using your arm and chest muscles. Variations include a only lowering yourself halfway down but performing quicker reps.

### Push-Ups:

Gripping the curved Support Bars by the foam grips, extend your body upwards as shown in the diagram on the right. Slowly lower and raise your torso, keeping your back and knees straight. Variations include starting from a kneeling position for a lower impact workout.



Start



Finish



Start



Finish

### Lat Pull-Ups:

Hang from the Lat Bar with your knees slightly bent as shown in the diagram on the left. Using your arm, chest, and back muscles, slowly raise your entire body up until your head is above the Lat Bar, and slowly return to the original position. To target different muscle groups, use the alternate grips on the Lat Bar, but always make sure your hands are evenly spaced.

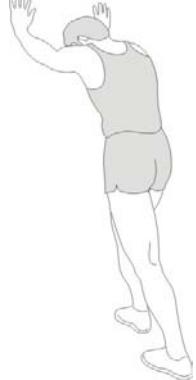
## WARM UP/COOL DOWN EXERCISES

A successful exercise program consists of a warm-up, aerobic exercise, and a cool-down. Do the entire program at least two and preferably three times a week, resting for a day between workouts. After several months, you can increase your workouts to four or five times per week.

Warming up is an important part of your workout, and should begin every session. It prepares your body for more strenuous exercise by heating up and stretching out your muscles, increasing your circulation and pulse rate, and delivering more oxygen to your muscles. At the end of your workout, repeat these exercises to reduce sore muscle problems. We suggest the following warm-up and cool-down exercises:

|   |  |
|---|--|
|    | <b>Inner Thigh Stretch</b><br>Sit with the soles of your feet together with your knees pointing outward. Pull your feet as close into your groin as possible. Gently push your knees towards the floor. Hold for 15 counts.  |
|   | <b>Hamstring Stretch</b><br>Sit with your right leg extended. Rest the sole of your left foot against your right inner thigh. Stretch toward your toe as far as possible. Hold for 15 counts. Relax and then repeat with left leg extended.  |
|  | <b>Head Roll</b><br>Rotate your head to the right for one count, feeling the stretch up the left side of your neck. Next, rotate your head back for one count, stretching your chin to the ceiling and letting your mouth open. Rotate your head to the left for one count, and finally, drop your head to your chest for one count. |
|  | <b>Shoulder Lift</b><br>Lift your right shoulder up toward your ear for one count. Then lift your left shoulder up for one count as you lower your right shoulder.   |

## WARM UP/COOL DOWN EXERCISES

|   |   |
|---|---|
|    | <p><b>Calf-Achilles Stretch</b><br/>Lean against a wall with your left leg in front of the right and your arms forward. Keep your right leg straight and the left foot on the floor; then bend the left leg and lean forward by moving your hips toward the wall. Hold, then repeat on the other side for 15 counts</p> |
|   | <p><b>Toe Touch</b><br/>Slowly bend forward from your waist, letting your back and shoulders relax as you stretch toward your toes. Reach down as far as you can and hold for 15 counts.</p>  |
|  | <p><b>Side Stretch</b><br/>Open your arms to the side and continue lifting them until they are over your head. Reach your right arm as far upward toward the ceiling as you can for one count. Feel the stretch up your right side. Repeat this action with your left arm.</p>  |

## FREQUENTLY ASKED QUESTIONS

Question: "Is there any maintenance I need to do for my Power Tower?"

Answer: YOU SHOULD ALWAYS DOUBLE CHECK TO MAKE SURE ALL YOUR BOLTS ARE TIGHT AND SECURE, AND THAT THE METAL TUBING IS NOT DISTORTED OR BENT.

Question: "My Power Tower seems unstable/wobbly, what should I do?"

Answer: IT IS IMPORTANT THAT THE POWER TOWER BE STABLE. ENSURE THAT THE GROUND UNDER THE POWER TOWER IS STURDY AND LEVEL, THAT THE BOLTS AND NUTS ARE FULLY SECURE, THAT THE ARC WASHERS ARE CORRECTLY INSTALLED AND YOU ARE NOT OVER THE MAXIMUM WEIGHT LIMIT.

IF YOU ARE CONCERNED ABOUT THE STABILITY OF THIS UNIT, CONTACT CUSTOMER SERVICE BEFORE CONTINUING OR RESUMING USE.

Question: "Something was missing from the packaging," "I need to purchase a replacement part" or "I discovered a damaged piece. What should I do?"

Answer: CONTACT PURE FITNESS CUSTOMER SERVICE AT: [customerservice@puregbi.com](mailto:customerservice@puregbi.com) or by calling 866-498-5269. YOU MUST HAVE YOUR PROOF OF PURCHASE AND/OR ORDER CONFIRMATION AVAILABLE TO BE CONSIDERED FOR WARRANTY REPLACEMENT. YOU MUST REPORT MISSING PIECES WITHIN 30 DAYS FROM DATE OF PURCHASE. PLEASE BE AWARE THAT UNDER OUR LIMITED WARRANTY, FOR SOME PARTS WE REQUIRE A PICTURE OF THE DAMAGED ITEM AND/OR RETURN OF THE ITEM TO OUR QUALITY CONTROL OFFICE FOR REVIEW.

Customer Service  
1-866-498-5269  
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Pure Global Brands  
8040 Belvedere Road  
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